

Accepted on: April 23, 2025

Expiry Date: July 24, 2034

April 23, 2025

Attention: Cecylia Garbacz TECHNICAL STANDARDS & SAFETY AUTHORITY 345 CARLINGVIEW DRIVE TORONTO, ON M9W 6N9

The design submission, Tracking Number 2025-01114, Web Portal Number 2025-S0915, originally received on February 20, 2025 was surveyed and accepted for registration as follows:

**CRN :** 0D09034.52

**Reg Type:** ADDITION TO ACC. FITTING

Drawing No. : Scope of Registration (6 January 2024) As Noted

Fitting type: Hose assemblies.

Design registered in the name of : TRI-CANADA IND LTD

#### The registration is conditional on your compliance with the following notes:

As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction is other engineering analysis.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.

- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.

- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.

- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (587) 943-8743 or fax (403) 291-4545 or e-mail Rokanuzzaman@absa.ca.

Sincerely,

ina

ROKANUZZAMAN, MOHAMMAD, P. Eng. DOP Cert. No. D00010592



Technical Standards and Safety Authority 345 Carlingview Drive Toronto, Ontario M9W 6N9 www.tssa.org Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



	DECLARATION on of Fittings
I, Sue Abaza, Vice President Sales / Quality Control Manager	
(Name and Position, e.g. President, P	lant Manager, Chief Engineer)
of Tri-Canada Industries Ltd	
(Name of Manuf	facturer)
Located at 1000 Edgeley Blvd #2, Vaughan, ON, L4K 4V4	905-677-9000
(Plant Address)	(Telephone No.) (Fax No.)
do solemnly declare that the fittings listed hereunder, which are and Pressure Vessels Regulation, comply with all of the requ CSA B51 + Rubber Manufacturers Association Handbook	e subject to the <b>Technical Standards and Safety Act</b> , Boilers irements of
(Title of recognized North Am which specifies the dimensions, materials of construction, pressure/t	erican Standard)
	en perature rainige, ruen uncauon marking ine ittiings and service;
or are not covered by the provisions of a recognized North Ama as supported by the attac pressure/temperature ratings and the basis for such ratings, the	hed data which identifies the dimensions, material of construction,
I further declare that the manufacture of these fittings is controlled by a Quality Control which has been verified by the following authority, Tec	
The items covered by this declaration, for which I seek registration, are categories	
this application, the following information and/or test data are attached as follo Updated scope of registration dated for CRN OD9034.5R4	ws:
(drawings, calculations, te	est reports, etc.)
Declared before me at the city of Naughan in the 38th day of Jampay AD 2025.	the <u>province</u> of <u>Ontario</u>
Commissioner for Oaths:	
(Printed name)	511
(Signature)	(Signature of Declarer)
FOR OFFICE US	SE ONLY
To the best of my knowledge and belief, the application meets the requiren	nents of the
Technical Standards and Safety Act, Boilers and Pressure Vessels Reg	ulation, and
CSA Standard B51 and is accepted for registration in Category	
CRN:	ABSA ABSA
	SAFETY CODES ACT - FROMINCE OF ALBERTIA ACCEPTED: CD09034, 52
Registered by:	See acceptance letter for conditions of registration.
	International State Stat
	IDHAMMAD KOKANUZZIANA, Y Eng Dor: Dorevised Is stamp and signature have been affixed electronically this registered design as required by Section 22(1) of
2034   11   24 = 10	It is regarded beauty as required by Section 20(1) or Pressure Equipment Safety Regulation, in accordance th the Electronic Transactions Act

\*Information provided in this application is releasable under the Freedom of Information and Privacy Protection Act and may be disclosed upon request. PV 09553 (04/17)



Tri-Canada Industries Ltd 1000 Edgeley Blvd #2 Vaughan, Ontario, L4K 4V4



6 January 2025

#### Scope of Registration Tri-Canada CRN OD9034.5R4

Description	Sizes	End Connections	Liquid, Air & Gas Service MAWP at RT	Max Temp
Pharmaline-N	1/2", 5/8", 3/4", 1", 1-1/4", 1-1/2", 2"	Tri-Clamp, Male NPT, Female JIC	230 psig	150 °C
WCS	3/8", 1/2", 5/8", 3/4", 1", 1-1/4", 1-1/2", 2"	Tri-Clamp, Male NPT, Female JIC	250 psig	230 °C
FGR	1/2", 3/4", 1", 1-1/2", 2"	Tri-Clamp, Male NPT	250 psig	121 °C
FGR	2-1/2", 3"	Tri-Clamp, Male NPT	150 psig	121 °C
TS	3/8"	Compression, Male NPT	250 psig	260 °C
Gates Stallion	2"	Tri-Clamp, Female JP/Nut	190 psig	149 °C
TLCT	1/2", 3/4", 1", 1-1/4", 1-1/2"	Tri-Clamp, Male NPT	250 psig	177 °C
TLCT	2", 2-1/2"	Tri-Clamp	200 psig	177 °C
Pure-Fit SBP	1/2"	Tri-Clamp, Male NPT	95 psig	260 °C
Pure-Fit SBP	3/4"	Tri-Clamp	75 psig	260 °C

Description	Sizes	End Connections	Liquid, Air & Gas Service MAWP at RT	Max Temp
Pure-Fit SBP	1"	Tri-Clamp, Male NPT	55 psig	260 °C
RubberFab RFRT	1/2", 3/4", 1", 1-1/2", 2"	Tri-Clamp, Male NPT	250 psig	149 °C
RubberFab RFRT	3″	Tri-Clamp	200 psig	149 °C
RubberFab RFSB	1/2"	Tri-Clamp	105 psig	195 °C
RubberFab RFSB	3/4"	Tri-Clamp, Male NPT	90 psig	195 °C
RubberFab RFSB	1"	Tri-Clamp, Male NPT	60 psig	195 °C
RubberFab RFCTLP	1/2", 3/4", 1", 1-1/2", 2"	Tri-Clamp, Male NPT	250 psig	177 °C



Tri-Canada Industries Ltd 1000 Edgeley Blvd #2 Vaughan, ON, L4K 4V4

## Updated Hose Component Part Numbers for Proof Tests CRN OD9034.5R4

Hose	Size	Hose Part #	Crimp Ferrule #	Connection Part #	Х	Connection Part #
Pharmaline	1/2"	08-PHAN-GP	PL-08-01-DC	Fem JIC # AF-08-0-DC	Х	Triclamp # AF-08-11-DC-SF4, TC5050
	1"	16-PHAN-GP	PL-16-01-DC	Male NPT # AF-6-03-DC	Х	Triclamp # AF-16-10/S-DC-SF4, TC1010
	2"	32-PHAN-GP	PL-32-01-DC	Triclamp # AF-32-10-DC-SF4, A-TC32	Х	Triclamp # AF-32-10-DC-SF4, A-TC32
WCS	3/8"	2706WCS00	270600SKL	Male NPT # 160603SK0	Х	Female JIC # 160602SKN
	2"	2732WCS00	273200SKL	Triclamp # A-TC32	Х	Male NPT # 383203SK0
FGR	1/2"	HOSFGR-08	990800SK0	Triclamp # TC5050	Х	Male NPT # 160803SK0
	3"	HOSFGR-48	994800SK0	Triclamp # A-TC48	Х	Triclamp # A-TC48
TS	3/8"	1606TS400	160600SK0	Compression Tube Adapter w/ Nut	Х	Male NPT # 160603SK0
				and ferrules # 160632FNS		
Gates Stallion	2"	4698-0014	993200FGR	Triclamp A-TC32	Х	Female JP/Nut # A-JPN32
TLCT	1/2"	3808TLCT0	380800SK0	Triclamp # 160811SK0, TC5050	Х	Male NPT # 160803SK0
	2.5"	3840TLCT-2.5	384000SK0	Triclamp # 384010SKE	Х	Triclamp # 384010SKE
Pure-Fit SBP	1/2"	HOSSBP-08	880800SK0	Triclamp # 160811SK0	Х	Male NPT # 160603SK0
	3/4"	HOSSBP-12	881200SK0	Triclamp # TC7575	Х	Male NPT # 381203SK0
	1"	HOSSBP-16	881600SK0	Triclamp	Х	Male NPT # 381603SK0

Hose	Size	Hose Part #	Crimp Ferrule #	Connection Part #	Х	Connection Part #
Rubberfab	1/2"	08RFT	08CL-FDAE	Triclamp # 08HB-08TC-SS	Х	Male NPT # 08HB-08MPT-SS
RFRT	2"	32RFT	32CL-RT-SS	Triclamp # 32HBL-32TC-SS	Х	Male NPT # 32HBL-32MPT-SS
	3"	48RFT	48CL-RT-SS	Triclamp # 48HBL-32TC-SS	Х	Triclamp # 48HBL-32TC-SS
Rubberfab	1/2"	08RFSB	08CL-SB-SS	Triclamp # 08HB-08TC-SS	Х	Male NPT # 08HB-08MPT-SS
RFSB	3/4"	12RFSB	12CL-SB-SS	Triclamp # 12HB-12TC-SS	Х	Male NPT # 12HB-12MPT-SS
	1"	16RFSB	16CL-SB-SS	Triclamp # 16HB-16TC-SS	Х	Male NPT # 16HB-16MPT-SS
Rubberfab	1/2"	08RFCTLP	08CL-CLTP-SS	Triclamp # 08HB-08TC-SS	Х	Male NPT # 08HB-08MPT-SS
RFCTLP	2"	32RFCTLP	32CL-CLTP-SS	Triclamp # 32HBL-32TC-SS	Х	Male NPT # 32HBL-32MPT-SS

## ✓ Versilon<sup>™</sup> Fitting End Connections

### Sanitary

Sanitary clamp style, 316L stainless steel Style 10



Sanitary "jump" styles clamp style, 316L stainless steel Style 10U - 1 step up Style 10UU - 2 steps up

Sanitary clamp style 90° elbow, 316L stainless steel Style 10L Sanitary & hose barb same size

steel

Style 11





Style 11U

Bevel seat/nut.

316L stainless

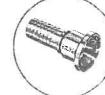
stainless steel

Style 41

nut

steel insert 304





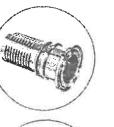
Sanitary 90° elbow "mini", 316L stainless steel Style 11L

Mini sanitary & hose barb same size

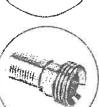
Note: 45° elbows also available full size (style 10L45) & "mini" size (style 11L45)

Sanitary "maxi" size for Sani-Tech\* Rigid connections, 316L stainless steel Style 25

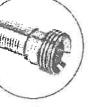
Male I-line, 316L stainless steel Style 50



Bevel seat, male threads, 316L stainless steel Style 40

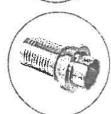


Female I-line, 316L stainless steel Style 51



(Day)

Style 20 ButtWeld, sanitary tube size 316L stainless steel



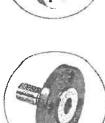
Fittings made from other materials such as high nickel alloys and PVDF are available. Contact us for more information.

Flanged Connections Class 150 Lap Joint Flanges Shown • Class 300 Lap Joint Flanges Available

Hitti

316L Flange retainer with: 304 or 316L lap joint flanges Style 1256 - 316L flange Style 12S4 - 304 flange

Epoxy coated carbon steel lap joint flange Style 12C epoxy carbon steel flange



PFA Encapsulated flange retainer: 304 or 316L stainless steel lap joint flange Style 12T6 - 316L flange Style 12T4 - 304 flange





fluoropolymer lined Style 12FTC epoxy coated carbon steel

"Flare-Thru"

flange retainer:



Style 12FT6 - 316L flange Style 12FT4 - 304 flange

C/F for hose type with Flare-Thru flange option. Note: Class 300# flanged assemblies must be cross checked for hose/fitting pressure rating.







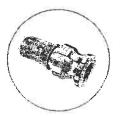
#### Male Cam & Groove

316L stainless steel male cam & groove Style 17 - Male & hose barb same size Style 17U - Male

is one size larger than Hose Barb



PFA Encapsulated male cam & aroove Style 17T - male & hose barb same size



Fluoropolymer encapsulated male cam & groove fittings available on selected hose styles & sizes. C/F for availability

## Female Cam-Lock (Cam & Groove)

Female cam-lock, swivel style nonlocking arms 316L insert 316 stainless steel body Style 16



Female cam-lock. swivel style locking arms PFA encapsulated insert 316 stainless steel body Style 16TLK

Compression

connector 316L

stainless steel

1/4" to 1" sizes

connector same

hose barb &

O-ring style

316L stainless

1/4"-1/2" sizes

Style 33

Style 31

size

C/F

steel

Female cam-lock, swivel style nonlocking arms PFA encapsulated insert with 316 stainless steel body Style 16T

Female cam-

locking and nonlocking arms "Flare-Thru" option Style 16FTLK = locking arms

Compression

w/nut & ferrules

316L stainless

steel 1/4" to 1"

connector



Female camlock swivel style locking arms 316L insert 316 stainless steel body Style 16LK





Compression, O-Ring and Vacuum

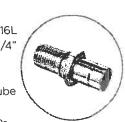
Step-up & step-down sizes available:



Style 16FTS6 - non-locking arms

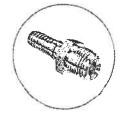
Fluoropolymer Flare-Thru female cam & groove fittings available on selected hose styles & sizes. C/F for availability

Compression tube adapter 316L stainless steel 1/4" to 1" sizes Style 32 Hose barb & tube same size Step-up & step-



down sizes available; C/F

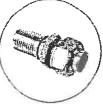
Vacuum fitting, male 316L stainless steel 1/4" & 1/2" sizes Style 35



Compression tube adapter w/nut & ferrule 316L stainless steel 1/4" - 1" sizes Available preswaged from factory Style 32FN

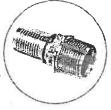


316L stainless steel 1/4" & 1/2" sizes Style 34



NPT

Male NPT: 316 L stainless steel hex style Style 03 - MNPT & hose barb same size



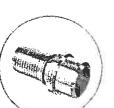
Female NPT Style 06 - Hex style; 316L stainless steel Hose barb & female NPT same size Style 05 - female NPT. plain



### Unions/Female JIC

Male union 316L stainless steel JIC x male NPT pipe adapter Style 08 - hose and MNPT barb same size Style O8U - step-up Style 08D - step-down

ButtWeld, 316L stainless steel "pipe size" Style 01 Pipe size & hose barb same size. Length & pipe schedule can be custom manufactured. C/F



Female JIC swivel 316L stainless steel insert, 304 stainless steel swivel nut Style 02 - JIC & hose barb same size



Versilon<sup>™</sup> Adapters

PFA encapsulated 316 male cam & groove x 150# Lap joint (swivel) flange adapter Style 18T6 - 316L stainless steel

flange



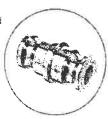
Style 18T4 - 304 stainless steel flange



Style 18TC epoxy coated carbon steel flange C/F for 300# flange



PFA encapsulated 316 stainless steel "spool" adapter for connecting two fluoropolymerlined female cam & groove fittings Style 19T



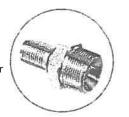
Style 07U - step-up

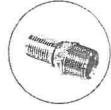


Female JIC swivel anti-torque style 316L stainless steel Style O2HSN - JIC & hose barb same size



Male NPT jump sizes hex style: 316L stainless steel Style O3U - step-up Style O3D - step-down 2-1/2" & larger fittings have "wrench flats" Style 04 - male NPT, plain





Female union 316L stainless steel JIC x female pipe adapter Style 07 - same size FNPT pipe x hose barb



January 6, 2025



TSSA 345 Carlingview Drive Toronto, ON M9W 6N9

Re: Modification of existing CRN OD9034.5R4. Dated July 24, 2024. Expires July 24, 2034

Our aspects of the design and scope of this renewal are identical to our registration of OD9034.5R4 as issued by TSSA on July 24, 2024, the only change is location of our facility.

The following documents are enclosed with this cover letter.

- Completed application request for a Canadian Registration Number (CRN) in multiple jurisdictions for fittings D expansion joints/flexible connections/hose assemblies.
- Certificate number QA-00498
- Quality Control Manual for current address approved on Dec 27, 2024, expires on Oct 16, 2028
- Signed and notarized TSSA Statutory declaration form
- Two original, signed and notarized copies of Uniform Statutory Declaration Form for the Registration of Fitting Design
- Scope of registration with new address
- Hose Component Part Numbers
- Versilon fitting diagrams
- CRN Proof Test Pressure Calculation for hose assemblies Dated July 3, 2018
- Payment receipt for previous incorrect application Receipt # MASTERCARDPP-2024-09-15-004

Upon receipt and consideration of the above, please direct any questions to my email address sue@tricanada.com or please call 905-677-9000

Regards,

J. Asayo

Sue Abaza Vice President Quality Control Manager



345 Carlingview Drive Toronto, Ontario Canada M9W 6N9 Tel.: 416.734.3300 Fax.:416.231.6183 Toll Free: 1.877.682.8772

www.tssa.org

# **CERTIFICATE OF AUTHORIZATION**

This is to certify the named company as having had the adequacy of their quality program verified for the scope shown below in accordance with the *Ontario Technical Standards and Safety Act, 2000* and the Boilers and Pressure Vessels Regulation.

Company Name:	TRI-CANADA INDUSTRIES LTD. 1000 Edgeley Blvd Unite 2		
	Concord ON L4K 4V4		
	Canada		

**Scope:** Fabrication of Non-Welded Category D type Fittings only at the Above Location Only. In accordance with CSA Standard B51 Boiler, Pressure Vessel and Pressure Piping Code.

Authorized:	Dec 27, 2024
Expires:	Oct 16, 2028
Certificate Number:	QA-00498



Kim Semper, Director Boilers and Pressure Vessels Safety Program